Appl. No. 10/719,638

Amdt. dated December 6, 2005

Reply to Office Action of September 8, 2005

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Applicants:

Lee Garvey et al.

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T.C./A.U.: Examiner:

Musser, Barbara J.

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Date:

December 6, 2005

For:

METHOD FOR CHANGING THE

ORIENTATION OF THE PLIES WITHIN

A MULTI-PLY PRODUCT

Mail Stop Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Amendment - 1st

Sir:

Pursuant to 37 C.F.R. § 1.111 and in response to the Office Action mailed September 8, 2005, the following amendments and remarks are submitted for your consideration.

Amendments to the Claims are reflected in the listing of claims which begins on page 2 of this paper.

Remarks/Arguments begin on page 8 of this paper.